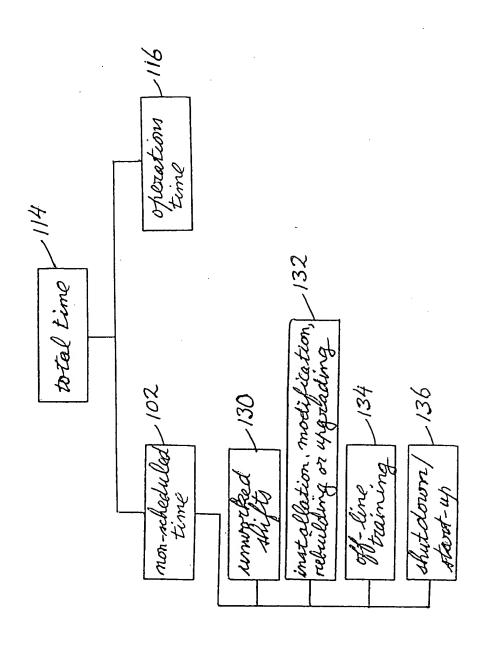
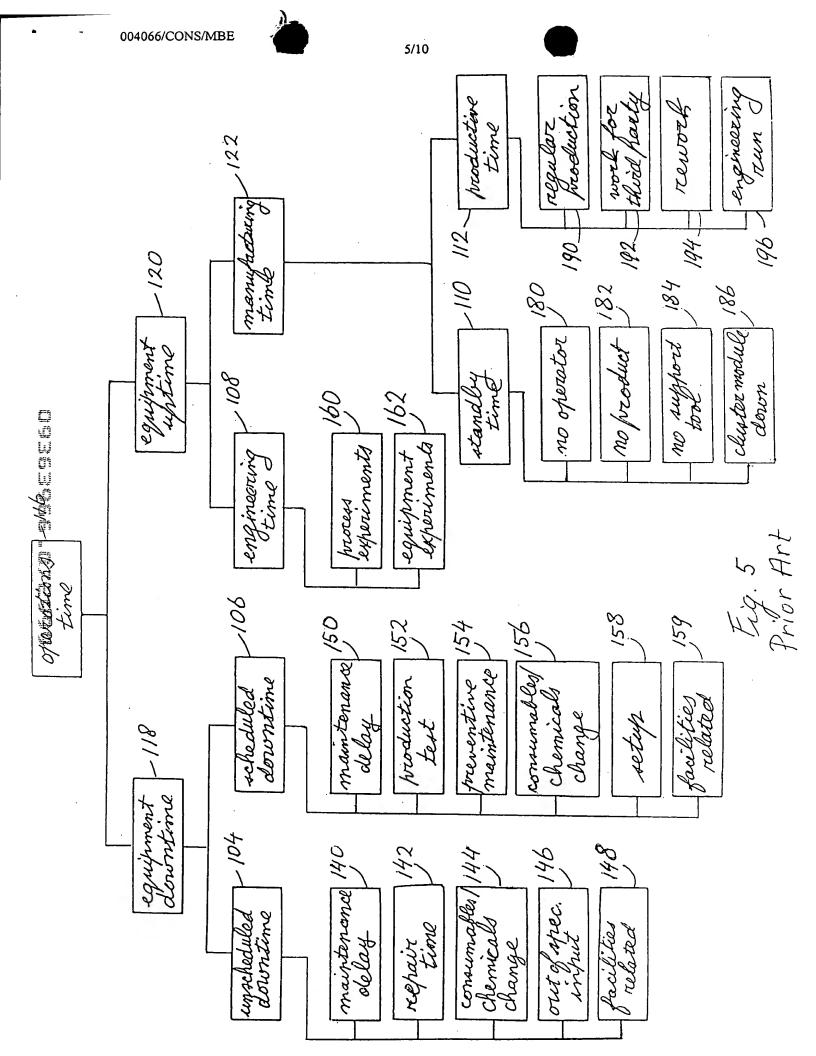


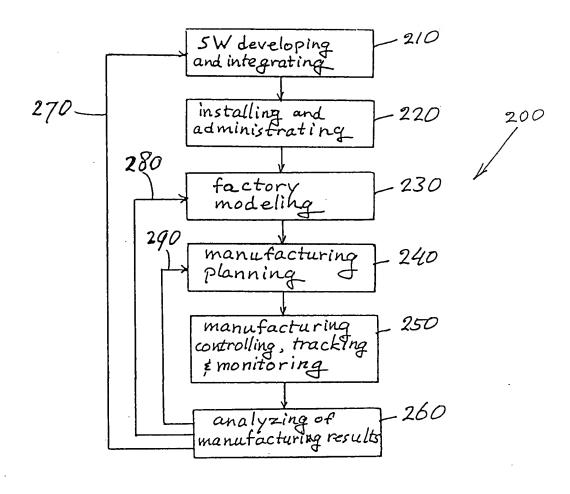
	9//				
		<u> </u>	/20		
	122				
B			01		·
non-Abeduled time	104 unscheduld	scheduled downtime	108 engineering	standly	112 productive
102	40/	901	39/	0//	1/2

Eig. 3 Prior Art

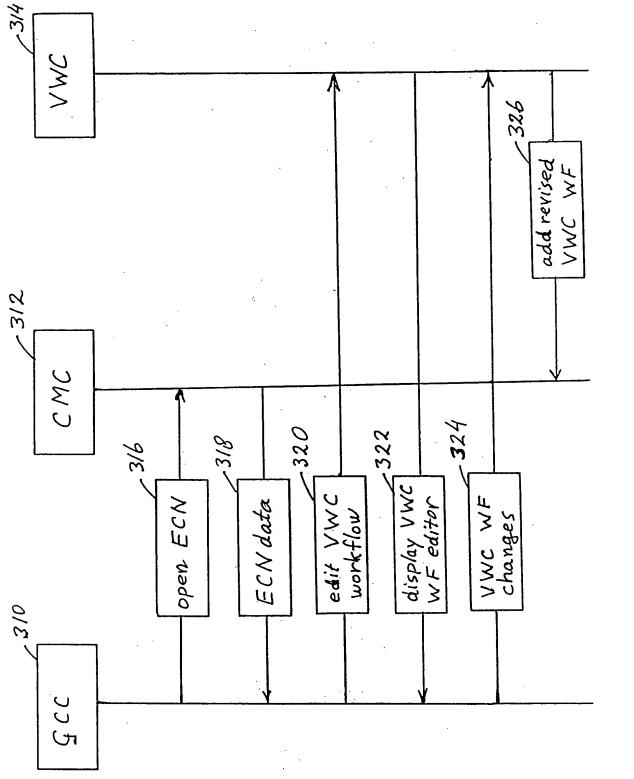


Erg. 4
Prior Art

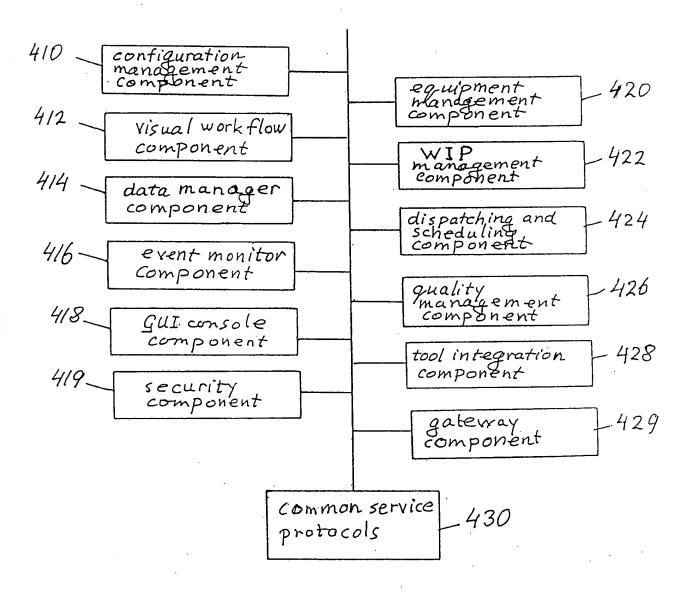




Eig. 6

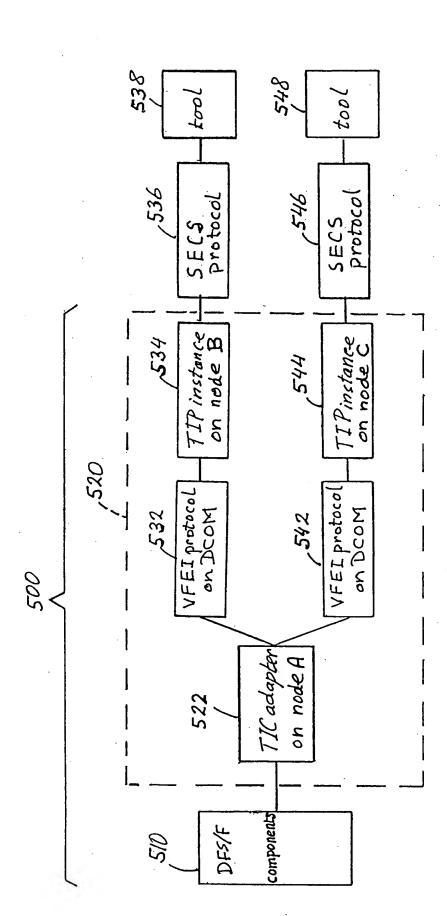


List 1



Eig. 8

004066/CONS/MBE



H. S.